

# TRANSPORT-PACKING-STOCKAGE INSTRUCTIONS

<b>PRODUCT</b>	Melamine faced board	<b>DATE</b>	3 December 2021
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## PRODUCT DESCRIPTION

Melamine faced board: melamine faced board covered on both sides with impregnated paper bearing the design, possible in different variations (moisture-resistant, fire-retardant,...) for vertical use.

Melamine faced board is available in a wide range of designs (e.g. solid colours, wood and stone reproductions) with a specific surface structure (e.g. wood structure, pearlised structure, textile structure,...)

## STOCKAGE INSTRUCTIONS

Melamine faced board must be stored in a room with a stable temperature, preferably in line with the temperature where the product will eventually end up (>10°C and about 50% relative humidity). Avoid storage in areas with high temperature fluctuations. A Melamine faced board is colourfast and UV resistant, but avoid direct exposure to UV light in an outdoor environment.

## TRANSPORT AND PACKING INSTRUCTIONS

The boards should be stacked horizontally, we strongly advise against vertical stacking. The boards are stacked on a sufficiently sturdy pallet, provided with at least 4 blocks for board size 2,800x2,070. The distance between the blocks is a maximum of 900mm.

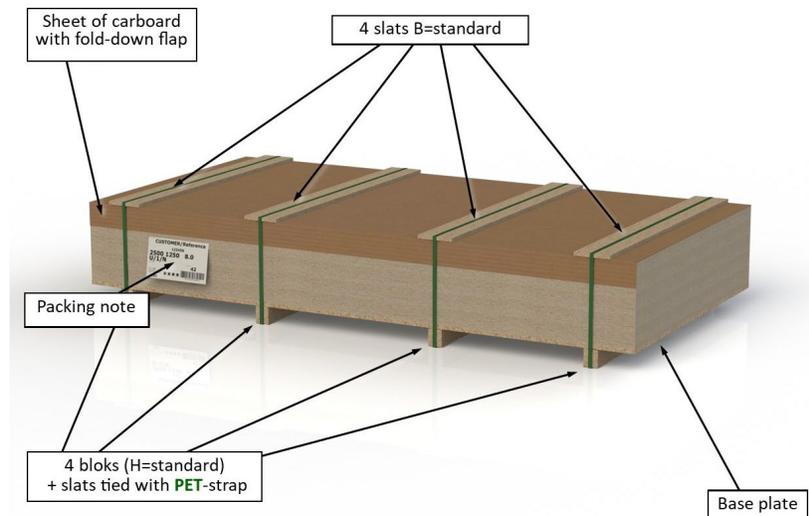
For optimal protection of the board, we recommend the use of cardboard on top of the pack of boards. Transport foil is always possible for each board and helps to protect the board even more. However, make sure that the transport foil is removed immediately as soon as the board is processed (sawn, milled, chamfered, drilled, etc.).

Additional cardboard protectors are recommended to provide additional protection for the boards against damage by tensioning straps.

Pallets with Melamine faced boards must be secured on the truck with sufficient tensioning straps during transport.

When moving laminated board from a pack, it must always be lifted. To avoid damage to the decorative surface, the boards must not touch the underlying board when being moved.

Avoid dust, dirt, hard pieces of material, ... between the boards to avoid damage to the decorative surface.



## SAFETY INSTRUCTIONS

Since the Melamine faced board is a wood-based board, all safety rules must be observed when handling or processing the board. Safety equipment is required, such as gloves, suitable work clothes and/or safety shoes, dust masks,...